Test Report





Report No

243/7602894

This Report consists of 6 pages

Client

BASEC on behalf of National Cables Industry P.O. Box 27472 Al Dhaid Road, Al Sajja Ind. Area Sharjah **United Arab Emirates**

BASEC Ref No

D4TTB558 dated 12 October 2010

Items tested

1 sample of Electric Cable

Specification

BS 5467:1997 & A3:2008 Including Amendments 1496, 15645 & A3

Results

The sample submitted complied with the requirements of the specification for the tests which were requested.

Tested by

I Telling

of reling

Technician

Authorized by

I McGuinness

Laboratory Manager

Issue Date

6 November 2010



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PASS

TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 4

1 core Conductor size: 630.0sq.mm F100 TESTS **ASSESSMENT Marking** Elements a,b,c **Embossed** ELECTRIC CABLE 600/1000V BS 5467 **PASS** Marking on 2 line(s) Character size 7mm. Repeat intervals (a,b,c):- 480 mm **PASS** Marking Elements d,e Identification of manufacturer Embossed NATIONAL CABLES INDUSTRY U.A.E. - 1x630mm² CU/XLPE/AWA/PVC 2010 PASS Repeat interval:- 470mm **PASS** Construction Sheath colour Black **PASS** Extruded bedding **PASS** Conductor:-Compacted circular stranded plain annealed Cu Core lay up RH **PASS** Armoured Galvanised steel wire LH Lay/Size: 2.03mm **PASS Voltage Tests:-**Complete Cable @ 3.5 kV **PASS** Thickness of oversheath Mean N/A Minimum 1.94mm **PASS**

Mean N/A

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Thickness of extruded bedding

Minimum 1.66mm

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TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 4

1 core Conductor size: 630.0 sq.mm

F100 TESTS		ASSESSMENT
Tests on individual cores		
Core I.D and sequence Indelibility Class of conductor No. of Wires Conductor resistance	Black P 2 61	PASS PASS PASS PASS
(ohms/km) Insulation Thickness Mean (mm)	0.0238 3.28	PASS PASS
Min (mm)	3.16	PASS

Overall assessment F100 tests:- PASS

F50 Tests

Heat shock test

Sheath **PASS**

Overall assessment F50 tests:- PASS

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TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 4

1 core	Conductor	size: 630.0 sq.mm
F25 TESTS		ASSESSMENT
Flame Test on complete cable		PASS
Tensile tests on Sheath Compound Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) Tensile strength aged 7 days Air @ 100 C % Var Tensile strength aged 7 days in air @ 100 C Elongation @ break aged 7 days Air @ 100 C % Var.Elongation aged 7 days Air @ 100 C Compatibility Tensile Strength after ageing Compatibility Elongation @ break after ageing Compatibility % Var Tensile Strength Compatibility % Var Elongation at break	9 21.2 258 21.0 -1 257 -1 21.4 266 1	
Assessment of tensile tests on sheath		PASS
Tensile tests on Cores Compound Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) % Var Tensile strength, aged 7 days @ 135 C air % Var.Elongation at break, aged 7 days @ 135 C air Compatibility Tensile Strength after ageing Compatibility Elongation @ break after ageing Compatibility % Var Tensile Strength Compatibility % Var Elongation at break	GP8 Blac 26.3 560 -11 -12 22.9 532 -13	ck 3
Assessment of tensile tests on cores		PASS

Overall assessment F25 tests:- PASS

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TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 4

1 core Conductor size: 630 sq.mm F5 TESTS **ASSESSMENT** Tests on Sheath or complete cable Compound **BLACK** Insulation resistance constant @ 20 C Mohms.km **PASS** 295.7 Cold elongation @ -15 C **PASS** Cold Impact @ -15 C **PASS** Hot pressure % 19 **PASS** Loss of Mass (mg/cm²) 0.16 **PASS Tests on Bedding POLY SYNTH** Compound BLACK Tensile strength (N/mm²) 22.2 **PASS** Elongation at Break (%) 273 **PASS** Tests on individual cores Compound GP8 **CORE COLOURS** Black Hot set test Max Elongation % 70 **PASS** Hot set test Permanent Elongation % 10 **PASS** Water absorption (Gravimetric) mg/cm² **PASS** 0.16 Insulation resistance constant @ 90 C Mohms.km 5.39 **PASS** % Shrinkage of cores after test 1hr @ 130 C 2.5 **PASS**

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TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 4

1 core Conductor size: 630 sq.mm F5 TESTS **ASSESSMENT** Tests on armour:-**PASS** Armour resistance (ohms/km): 0.137 N/A Armour wrapping test: Mass of Zinc coating on Armour (g/m²): N/A 193.7 Tensile test (Aluminium Wire) (N/mm²) **PASS**

Overall assessment F5 tests:- PASS

The sample complied with the requirements of the standard

Note: one specimen used for thickness measurements

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